



Polyamide 6

Flat Yarn



Count	Lustre			Cross Section		Package CPS - cops; TBS - paper tubes	Applications			
	Bright	Semi-dull	Full-dull	Round	Trilobal		Circular Knitting	Hosiery	Warp Knitting	Weaving

22f9	x	x		●	▲	CPS	x	x	x	x
33f6		x		●		CPS			x	x
33f9		x		●		CPS		x	x	x
33f12	x	x		●	▲	CPS			x	x
44f9		x		●		CPS		x	x	x
44f12	x	x		●	▲	CPS	x	x	x	x
56f17		x		●		CPS	x	x	x	x
72f17		x		●		CPS	x	x	x	x
78f18	x				▲	CPS	x	x	x	x
78f24		x		●		CPS	x	x	x	x
100f24		x		●		CPS		x	x	x
156f34	x	x		●		CPS				x
160f36	x				▲	CPS		x	x	x
200f48	x	x		●		CPS	x	x	x	x
220f10		x		●		CPS				x
225f24	x				▲	CPS				
235f34	x			●		CPS				
300f48	x	x		●		CPS	x		x	x



Polyamide 6

Beaming Yarn



Count	Lustre			Cross Section		Package
dtex	Bright	Semi-dull	Full-dull	Round	Trilobal	WKB - Beams

Flat

22f1		x		●		WKB
22f9	x	x		●	▲	WKB
33f1	x	x		●		WKB
33f6		x		●		WKB
33f12	x	x		●	▲	WKB
44f9		x		●		WKB
44f12	x	x		●	▲	WKB
56f17		x		●		WKB
72f17		x		●		WKB
78f18	x				▲	WKB
78f24		x		●		WKB
100f24		x		●		WKB
235f34	x			●		WKB

Textured

44f12		x		●		WKB
44f12x2		x		●		WKB
78f24		x		●		WKB

Twisted

44f12 z 250		x		●		WKB
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Polyamide 6

Textured Yarn



Count	Lustre			Cross Section		Package	Application			
	Bright	Semi-dull	Full-dull	Round	Trilobal		Circular Knitting	Hosiery	Warp Knitting	Weaving

20f6		x		●		TBS		x		
33f9		x		●		TBS		x		
33f9x2		x		●		TBS		x		
44f12		x		●		TBS	x	x	x	x
44f12x2		x		●		TBS	x	x	x	x
56f17		x		●		TBS		x		
56f17x2		x		●		TBS		x		
78f24		x		●		TBS	x	x	x	x
78f24x2		x		●		TBS	x	x	x	x
92f68x2		x		●		TBS	x	x	x	x
100f24		x		●		TBS		x		x
100f24x2		x		●		TBS	x	x	x	x
156f34x2		x		●		TBS	x			x
200f48x2		x		●		TBS	x	x	x	
300f48x2		x		●		TBS	x	x	x	



Polyamide 6

Twisted Yarn



Count	Lustre			Cross Section		No of twist							Package CPS - cops; TBS - paper tubes
	Bright	Semi-dull	Full-dull	Round	Trilobal	Z 90	Z 100	Z 130	Z 150	Z 250	Z 300	Z 350	

44f12		x		●						x				
56f17		x		●			x					x		TBS
72f17		x		●					x			x		TBS
78f18	x				▲				x			x		TBS
100f24		x		●			x					x		TBS
156f34	x	x		●					x		x		x	TBS
160f36	x				▲		x							TBS
200f48	x	x		●							x	x	x	TBS
220f10		x		●		x		x						TBS
300f48	x	x		●			x					x		TBS

Textured

44f12x2		x		●		x								TBS
78f24x2		x		●		x								TBS
100f24		x		●		x								TBS
100f24x2		x		●		x								TBS

Textured – twist S



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PBT



Textured Yarn

Count	Lustre			Cross Section		Package	Application			
	Bright	Semi-dull	Full-dull	Round	Trilobal		Circular Knitting	Hosiery	Warp Knitting	Weaving
dtex						CPS - cops; TBS - paper tubes				
22f9	x			•		TBS	x	x	x	
56f24	x			•		TBS	x	x	x	
56f24x2	x			•		TBS	x	x		
78f24	x			•		TBS	x	x	x	
78f24x2	x			•		TBS	x	x		
180f48	x			•		TBS	x	x		

Beaming

22f9	x			•		WKB			x	
56f24	x			•		WKB			x	
78f24	x			•		WKB			x	



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Polyamide 6.6

Flat Yarn & Beaming Yarn



Count	Lustre			Cross Section		Package	Application			
	Bright	Semi-dull	Full-dull	Round	Trilobal		Circular Knitting	Hosiery	Warp Knitting	Weaving
dtex						CPS - cops; TBS - paper tubes				

Flat Yarn

22f7		x		●		CPS	x	x	x	
33f10		x		●		CPS	x	x		
44f13		x		●		CPS	x	x	x	x
44f34		x		●		CPS	x	x	x	x
78f24		x		●		CPS	x		x	x
100f24		x		●		CPS	x		x	x

Beaming

Flat

22f7		x		●		WKB			x	
33f10		x		●		WKB			x	
44f13		x		●		WKB			x	
78f24		x		●		WKB			x	
100f24		x		●		WKB			x	

Textured

22f7		x		●		WKB			x	
44f13		x		●		WKB			x	
44f34		x		●		WKB			x	
78f24		x		●		WKB			x	
100f24		x		●		WKB			x	





Polyamide 6.6

Textured Yarn



Count	Lustre			Cross Section		Package CPS - cops; TBS - paper tubes	Application			
	Bright	Semi-dull	Full-dull	Round	Trilobal		Circular Knitting	Hosiery	Warp Knitting	Weaving

22f7		x		●		TBS		x		
33f10		x		●		TBS	x	x		
33f10x2		x		●		TBS	x	x		
44f13		x		●		TBS	x	x		
44f13x2		x		●		TBS	x	x	x	x
44f34		x		●		TBS	x	x		
44f34x2		x		●		TBS	x	x	x	x
78f24		x		●		TBS	x	x	x	x
78f24x2		x		●		TBS	x	x		x
78f34		x		●		TBS	x	x		x
78f34x2		x		●		TBS	x	x		x
78f68		x	x	●		TBS	x	x		x
78f68x2		x	x	●		TBS	x	x		x
100f24		x		●		TBS	x		x	x
100f24x2		x		●		TBS	x		x	x
110f34		x		●		TBS	x		x	x
110f34x2		x		●		TBS	x		x	x